

Date:  
User:Thursday, 17/04/2008 7:42:44 AM  
Linda Lacelle

## Process Sheet

Split w/o  
8B 08/05/13

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HI-STEP LEG ASSEMBLY
Job Number	: 38650 -2	Part Number	: D3065041
Estimate Number	: 10385	Drawing Number	: D3065 REV B
P.O. Number	:	Project Number	: N/A
This Issue	: 17/04/2008 S.O. No. :	Drawing Revision	: B
Prsht Rev.	: NC	Material	:
First Issue	: 17/04/2008 Type : SMALL /MED FAB	Due Date	: 06/05/2008
Previous Run	: 35626	Qty:	50
Written By	: <u>[Signature]</u>	Um:	100
Checked & Approved By	: <u>[Signature]</u>	Each	
Comment	: Est Rev: C-02.11.01 Incorporated D3066-1 IPP KJ/RF		

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 38650A STEP SPACER



STEP SPACER

Comment: Sub-Component STEP SPACER

D3065-1 B 35614 (18x)

B 33821 (28x)

B38650A (18x)

2.0 38650B STEP SPACER



STEP SPACER

Comment: Sub-Component STEP SPACER

D3065-3 B 35615 (8x)

B 33820 (25x)

B38650B (17x)

3.0 38650C STEP LEG



STEP LEG

Comment: Sub-Component STEP LEG

D3065-5 B 35621 (90x)

38650C (10x)

B38650C (10x)

4.0 38650D STEP SPACER



STEP SPACER

Comment: Sub-Component STEP SPACER

D3065-7 B 37771

B38650D (17x)

5.0 MS20470AD44 Rivet, Universal Head



Rivet, Universal Head

Comment: Qty.: 30.0000 Each(s)/Unit Total: 3000.0000 Each(s)

Rivet, Universal Head

Pick:

Qty Part Number

30 MS20470AD4-4

Description

Rivet

Batch

M106552

1405x

M107823 (95x)

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HI-STEP LEG ASSEMBLY

Job Number: 38650

Part Number: D3065041

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1  
Assemble as per Dwg D3065 and Identify as D3065-041

*08/06/05* (50)

7.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

*08/06/06* (50)

8.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: *WA 19.20.21*

*08-20-11* 50

9.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

*08/06/12*

Job Completion



*MF 08-06-12*

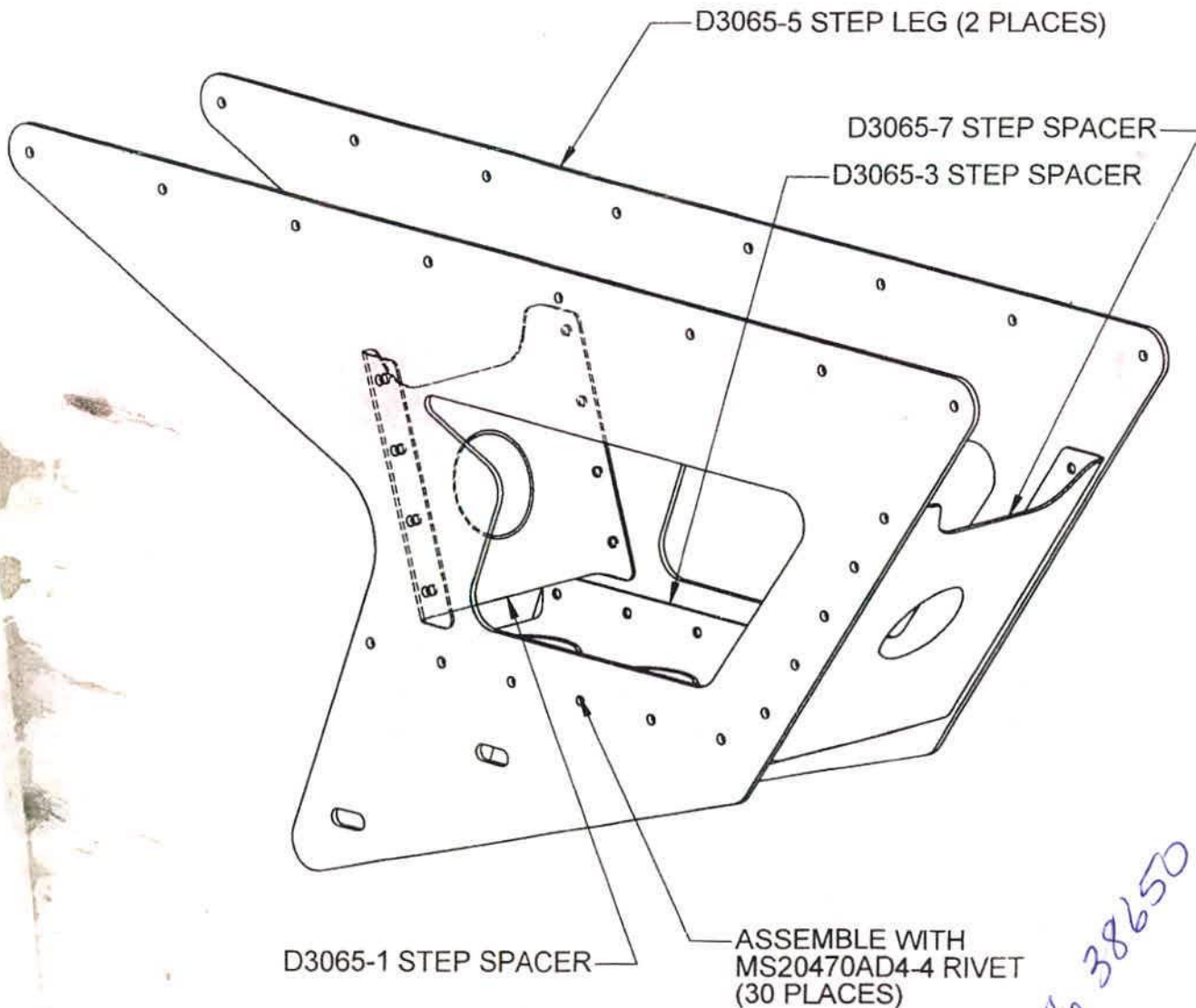




DESIGN CP	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED [Signature]	DRAWING NO. D3065	REV. B SHEET 1 OF 5
DATE 06.05.23		TITLE STEP LEG ASSEMBLY	SCALE 1:2
A	02.09.11	NEW ISSUE	
B	06.05.23	ADD 6061-T6 MATERIAL, ADD SLOTS TO D3065-5	

RELEASED

06.06.20 [Signature]



### D3065-041 STEP LEG ASSEMBLY

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02.03/04/17  
W/O 38650

W/O 38650